

# Infrared APC Laser Module      APCD-780-07-XX-A/B

6-2D-LM78-007 Rev.00

## ***Φ3.3mm Smallest 780nm Laser Module***

### ***Power set by user***

#### Features

1. APC (auto power control) IC inside
2. Low current consumption of the APC circuit
3. Much smaller LD module
4. Surge current protection
5. High quality lens for output beam



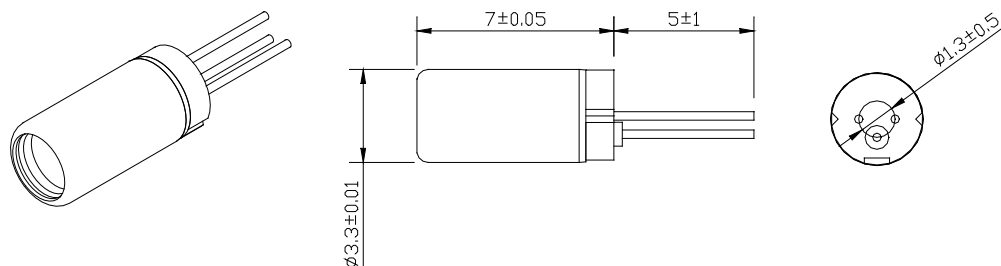
#### Absolute maximum ratings

Item	Symbol	Rating	Unit
Power supply voltage	$V_{cc}$	3.3	V
Laser Module optical output power	$P_o$	<3	mW
Operation temperature	$T_{opr}$	0~40	°C
Storage temperature	$T_{stg}$	0~60	°C

#### Electrical and optical characteristics ( $T_c=25^\circ\text{C}$ )

Item	Symbol	Min.	Typ.	Max	Unit	Condition
Wavelength	$\lambda$	-	785	-	nm	$P_o=3\text{mW}$
Operation current	$I_{op}$	-	-	35	mA	$P_o=3\text{mW } V_{cc}=3\text{V}$
Operation voltage	$V_{op}$	2.5	-	3.3	Volt	
Laser Beam spot size at 10m		<20mm				
Divergence angle		2 mrad				
Mean time to failure (MTTF) 25°C		>10000 hrs				

#### Outline dimensions (Units: mm)



1. Do not look into the laser beam directly by eyes. The laser beam may cause severe damage to human eyes.
2. Optical Lens is made of plastic or glass. Do not contaminate lens by soiling, oil or chemical.

*\* For reference only. Contents above are subject to change without notice.*

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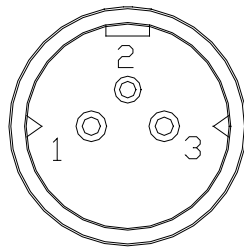
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# Infrared APC Laser Module

# APCD-780-07-XX-A/B

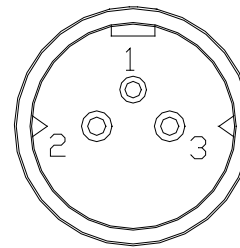
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PIN Assignment:



**Pin 1 :** Vcc  
**Pin 2 :** GND  
**Pin 3 :** PD

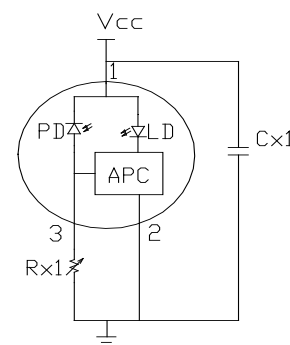
**A type :** Heat sink stand (-)



**B type :** Heat sink stand (+)

## Laser power Adjustment Procedure

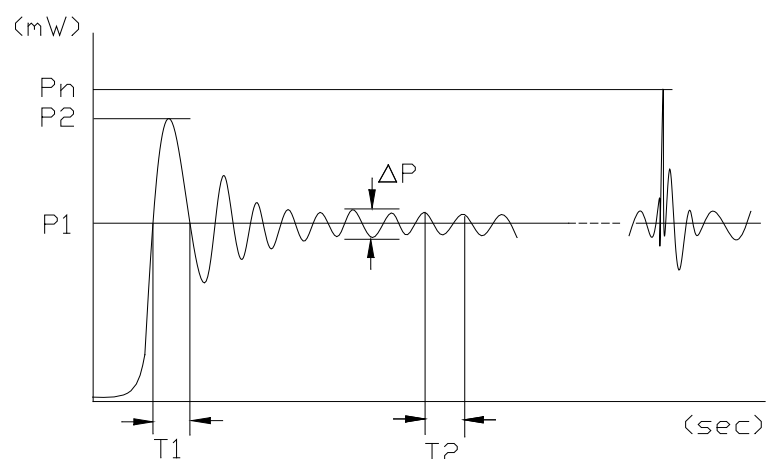
1. Connect 1 uF capacitor (Cx1) between Pin1 and Pin2.
2. Connect 20~50K ohm variable resistor (Rx1) between Pin2 and Pin3.
3. Set Vcc to the designed value.
4. Adjust Rx1 to obtain the desired output power.
5. Laser Safety Precautions



- (1) Do not increase Vcc value when the laser module is working near the maximum power . That is to protect laser from overdriving condition and make sure power is under 3 mW.
- (2) Do not operate the device above the maximum rating condition, even momentarily. It may cause unexpected permanent damage to the device.

## Laser power stability

P1 : 2.5mW  
 P2 : < 3mW  
 Pn : <3mW  
 $\Delta P$  : < 0.5mW  
 T1 : < 0.1us  
 $f2=(1/T2)$  : 3MHz



### NOTE:

P1 : Mean power  
 P2 : Max power from turning on power  
 Pn : Max power from Vcc noise  
 $\Delta P$  : Power Amplitude of vibration  
 T1 : Time between trigger and convergence  
 $f2=(1/T2)$  : Frequency of output power

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